

utilisation :

sur canalisation PVC pression 10 & 16 bars
NF T 54 016 (pour les canalisations PE, utiliser les adaptateurs SR6)

application :

on uPVC pipes to ISO 161-1
(for PEHD pipes please use SR6 flange adaptors)

USO :

en tuberías PVC según ISO 161-1 (para tuberías de PEAD,
por favor use los racores brida SR6)i

impiego :

PVC pressione secondo ISO 161-1 (per condotte in PE utilizzare giunti flangiati SR6)

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R6 adaptateur
flange adaptor
racor brida
giunto flangiato

**conseils de pose
installation advices
consejos de instalación
suggerimenti di posac**

1 POSITIONNEMENT POSITIONING POSICIONAMIENTO POSIZIONAMENTO

préparation :

raccord : desserrer la visserie, libérer et aligner les composants d'étanchéité et de compression
tube : couper en section droite, exécuter chanfrein à 30°

preparation :

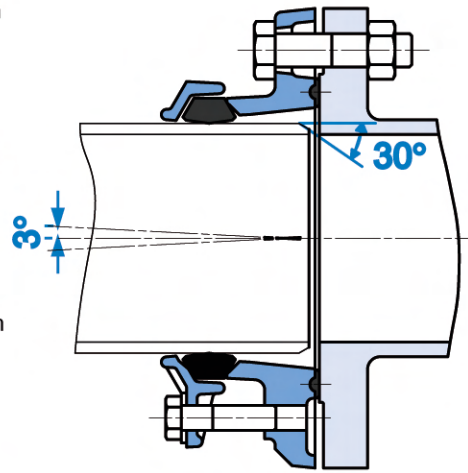
fitting : unscrew, release and bring tightness and compression components into line
pipe : make a straight clean cut, chamfer at 30°

preparación :

racor : aflojar los tornillos, liberar y alinear los componentes de estanqueidad y de compresión
tubo : hacer un corte recto, achaflanar a 30°

preparazione :

giunto : allentare i bulloni, liberare ed allineare i componenti di tenuta e serraggio
tubazione : tagliare ad angolo retto, realizzare smusso à 30°



3 CONTRÔLE CHECKING CONTROL CONTROLLO

vérification :

serrage : avec clé dynamométrique (performances maxi. obtenues à 50 Nm)

checking :

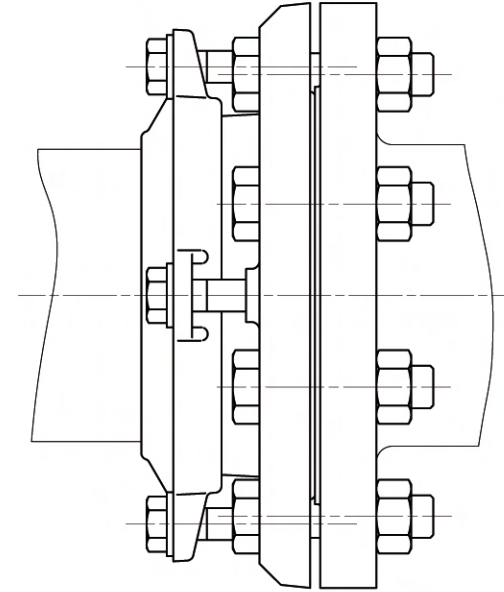
tightening : with torque wrench (max. capacity obtained at 50 Nm)

comprobación :

apriete : con llave dinamométrica (capacidad max. conseguida a 50 Nm)

verifica :

serraggio : con chiave dinamometrica (prestazioni massime con coppia di serraggio di 50 Nm)



2 SERRAGE TIGHTENING APRIETE SERRAGGIO

étanchéité :

serrer la visserie **V** en diagonale dans l'ordre marqué ci-contre jusqu'au couple indiqué afin d'obtenir l'étanchéité requise

tightness :

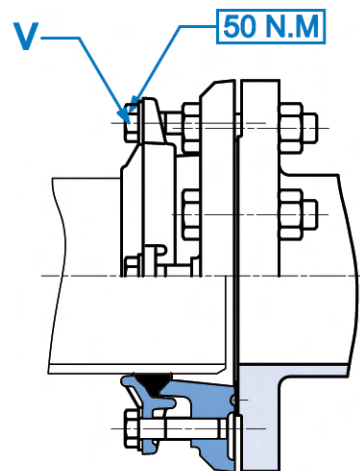
tighten **V** screws diagonally as shown up to the indicated torque in order to obtain the required tightness

estanqueidad :

apretar los tornillos **V** en diagonal como descrito al lado, hasta el par indicado para conseguir la estanqueidad requerida

tenuta :

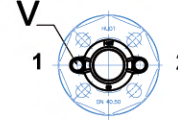
serrare i bulloni **V** in diagonale, secondo l'ordine riportato a fianco sino al valore di coppia indicato per ottenere la tenuta richiesta



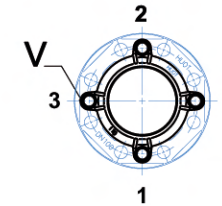
tube - pipe - tubo - tubazione

D.ext
o.d
d.ext
d.e

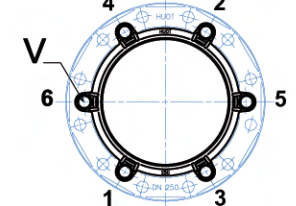
40/75



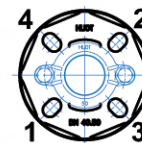
90/225



250/315

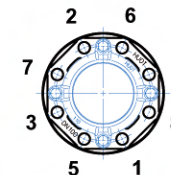


bride - flange - brida - flangia

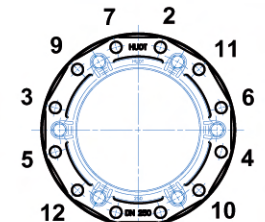


préconisé - recommended - recomendado - consigliato

PN 16 40 / 65
PN 10 40 / 65
Nm 30



80 / 150
80 / 200
60



1 8
200 / 300
250 / 300
80